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| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|--|-----------------|----------------------|---------------------|------------------|
| 10/602,724 | 06/25/2003 | Yoshinao Harada | 60188-555 | 1545 |
| 7: | 7590 07/12/2005 | | EXAMINER | |
| McDermott, Will & Emery | | | ERDEM, FAZLI | |
| 600 13th Street, N.W. Washington, DC 20005-3096 | | | ART UNIT | PAPER NUMBER |
| washington, L | 20003-3070 | | 2826 | |

DATE MAILED: 07/12/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

| | | gr. | | | | |
|--|---|--|--|--|--|--|
| | Application No. | Applicant(s) | | | | |
| | 10/602,724 | HARADA, YOSHINAO | | | | |
| Office Action Summary | Examiner | Art Unit | | | | |
| | Fazli Erdem | 2826 | | | | |
| The MAILING DATE of this communication a Period for Reply | appears on the cover sheet with the c | correspondence address | | | | |
| A SHORTENED STATUTORY PERIOD FOR REATHE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a construction of the period for reply is specified above, the maximum statutory perion for the provided period for reply will, by state and the period for reply will, by state and the period for reply will, by state and patent term adjustment. See 37 CFR 1.704(b). | N. 1.136(a). In no event, however, may a reply be tir reply within the statutory minimum of thirty (30) day iod will apply and will expire SIX (6) MONTHS from tute, cause the application to become ABANDONE | nely filed s will be considered timely. the mailing date of this communication. C) (35 U.S.C. § 133). | | | | |
| Status | | | | | | |
| 1) Responsive to communication(s) filed on <u>02</u> | ? May 2005. | | | | | |
| 2a) ☐ This action is FINAL . 2b) ☑ T | This action is FINAL . 2b)⊠ This action is non-final. | | | | | |
| • | Since this application is in condition for allowance except for formal matters, prosecution as to the ments is | | | | | |
| closed in accordance with the practice unde | closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. | | | | | |
| Disposition of Claims | | | | | | |
| 4) Claim(s) 1-6 and 32-34 is/are pending in the | Claim(s) <u>1-6 and 32-34</u> is/are pending in the application. | | | | | |
| 4a) Of the above claim(s) is/are withd | 4a) Of the above claim(s) is/are withdrawn from consideration. | | | | | |
| 5) Claim(s) is/are allowed. | Claim(s) is/are allowed. | | | | | |
| 6)⊠ Claim(s) <u>1,2,6,32 and 33</u> is/are rejected. | ☑ Claim(s) <u>1,2,6,32 and 33</u> is/are rejected. | | | | | |
| 7)⊠ Claim(s) <u>3-5 and 34</u> is/are objected to. | | | | | | |
| 8) Claim(s) are subject to restriction and | Claim(s) are subject to restriction and/or election requirement. | | | | | |
| Application Papers | | | | | | |
| 9)☐ The specification is objected to by the Examiner. | | | | | | |
| 10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner. | | | | | | |
| Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). | | | | | | |
| Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). | | | | | | |
| 11) The oath or declaration is objected to by the | Examiner. Note the attached Office | Action or form PTO-152. | | | | |
| Priority under 35 U.S.C. § 119 | | | | | | |
| 12) Acknowledgment is made of a claim for forei a) All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the priority docume application from the International Bure * See the attached detailed Office action for a life | ents have been received. ents have been received in Applicati riority documents have been receive eau (PCT Rule 17.2(a)). | ion No ed in this National Stage | | | | |
| | | • | | | | |
| Attachment(s) | | | | | | |
| 1) X Notice of References Cited (PTO-892) | 4) Interview Summary | (PTO-413) | | | | |
| 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Da | ate | | | | |
| Information Disclosure Statement(s) (PTO-1449 or PTO/SB/0 Paper No(s)/Mail Date | 5) Notice of Informal P 6) Other: | atent Application (PTO-152) | | | | |

Art Unit: 2826

DETAILED ACTION

Allowable Subject Matter

1. Claims 3-5 and 34 objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1, 2, 6, 32 and 33 rejected under 35 U.S.C. 103(a) as being unpatentable over Matsuo et al. (6,7373,716) in view of Wallace et al. (6,291,867)

Regarding Claims 1, 2, 6, 32 and 33, Matsuo et al. disclose a semiconductor device and method of manufacturing the same with formation of multilayer gate insulating film containing metal where in Fig. 9, layer 82 is a TiSiON layer. Matsuo et al. fail to disclose the required high dielectric constant film containing metal, silicon and oxygen, the required position for the film on top of this metal/silicon/oxygen/nitrogen insulating film and the required amorphous barrier film. However, Wallace et al. discloses zirconium and/or hafnium silicon-oxynitride gate dielectric where in Figs. 1-19, to topmost layers i.e. 36, 38, 40, 42 are Hafnium/Zirconium silicon-oxynitride layers and therefore contain metal, silicon and oxygen. Furthermore, in column 5, lines 50-56, the

required configuration for the barrier and the high dielectric layer is disclosed. Finally, Yokoyama et al. disclose a semiconductor memory device and production method of the same where in Fig. 5, element 3 is an amorphous barrier film.

Page 3

It would have been obvious to one of having ordinary skill in the art at the time the invention was made to include the required high dielectric film and the required amorphous barrier film in Matsuo et al. as taught by Wallace et al. and Yokoyama et al. respectively, in order to have a gate insulating layer of higher reliability.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Fazli Erdem whose telephone number is (571) 272-1914. The examiner can normally be reached on M - F 8:00 - 5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan Flynn can be reached on (571) 272-1915. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Application/Control Number: 10/602,724

Art Unit: 2826

July 8, 2005

NATHAN J. FLYNN SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2800 Page 4